

DIRECTIONS TO: USS REAL ESTATE (Keystone Industrial Port Complex)

One Ben Fairless Drive
Fairless Hills, PA 19030
215-736-4061

Philadelphia (North) to Fairless KIPC

Follow signs to I-95 North
Continue on I-95 North to the second
US Route 1 Exit (Exit No. 46A - Morrisville)
Take Route 1 North for about 4 miles, exit at the
Pennsylvania Avenue South Exit (last before New Jersey)
Stay on Pennsylvania Ave South until the end(2 miles)
- proceed to the visitor booth

New Jersey (South) to Fairless KIPC

Take Route 1 South to Pennsylvania
Cross the Delaware Bridge (50 cents toll)
Take the second Pennsylvania Ave Exit (South)
right after the toll booths
Stay on Pennsylvania Ave South until the end (2 miles)
- proceed to the visitor booth

New Jersey to Fairless KIPC (Via NJ Turnpike)

Take the NJ Turnpike south to Exit 6 (PA Turnpike)
Take PA Turnpike to first Exit in PA (Exit #358)
From PA Turnpike take Rt. 13 North (approx. 4 to 5 miles)
Exit Rt. 13 at Tyburn Road East
Take Tyburn Road approx. 2 miles until it ends.
Bear right at end of Tyburn onto Pennsylvania Avenue
Less than ¼ mile on Pennsylvania Ave.
- proceed to the visitor booth

Western Pennsylvania (Via Turnpike) to Fairless KIPC

Take PA Turnpike East
Exit Turnpike at US-1 (Exit #351) toward Trenton
Continue on Rt. 1 North for approx. 9 miles, exit at
the Pennsylvania Ave
South Exit (last exit before New Jersey)
Stay on Pennsylvania Ave South until the end (2 miles)
- proceed to the visitor booth

Sheraton Hotel (Oxford Valley) to Fairless KIPC

Make a right on Oxford Valley Rd
Follow Oxford Valley Road for about 1/4 mile
Take Route 1 North (right turn) for about 3.5 miles,
exit at the Pennsylvania Ave South Exit
(last before New Jersey)
Stay on Pennsylvania Ave South until the end (2 miles)
- proceed to the visitor booth